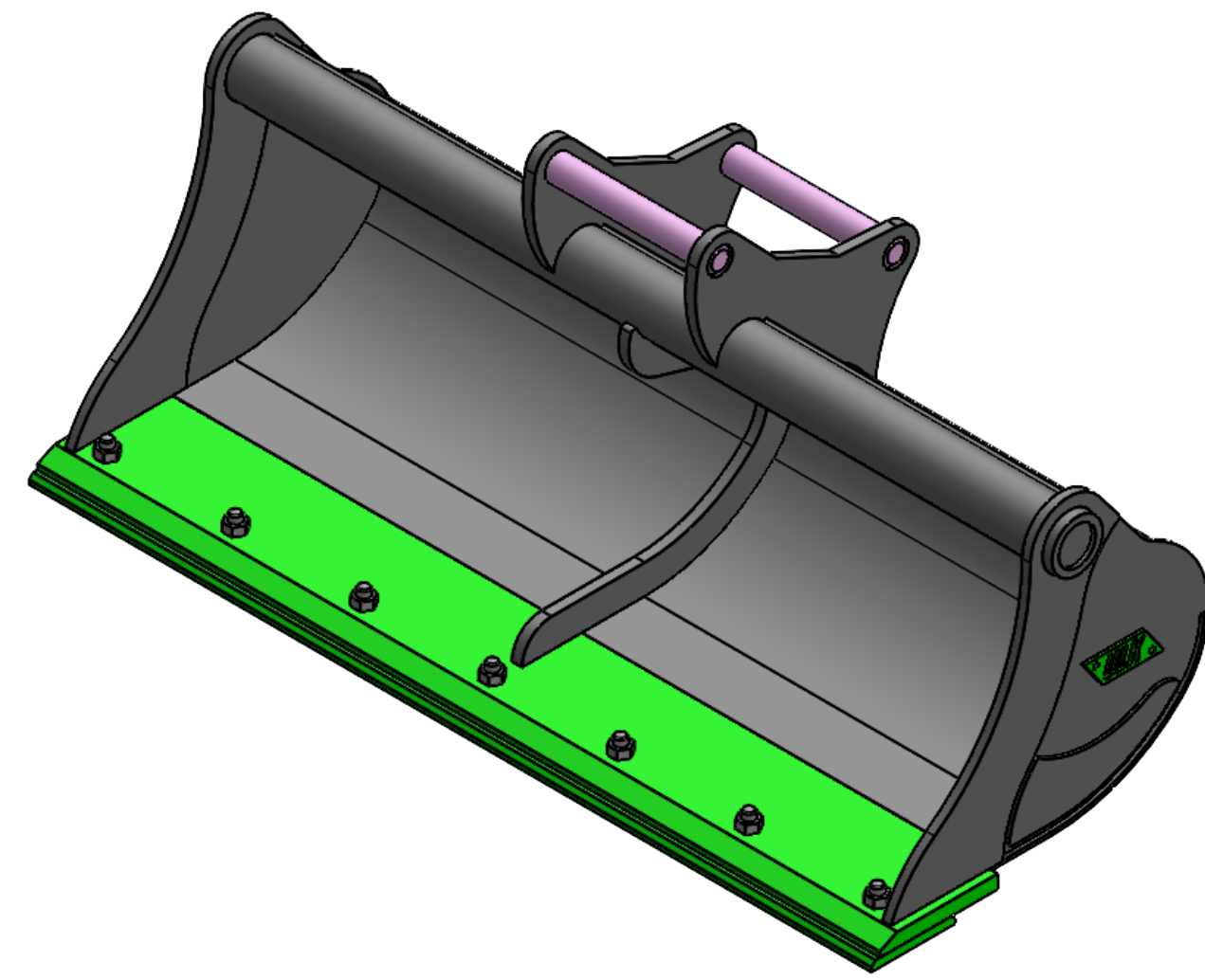
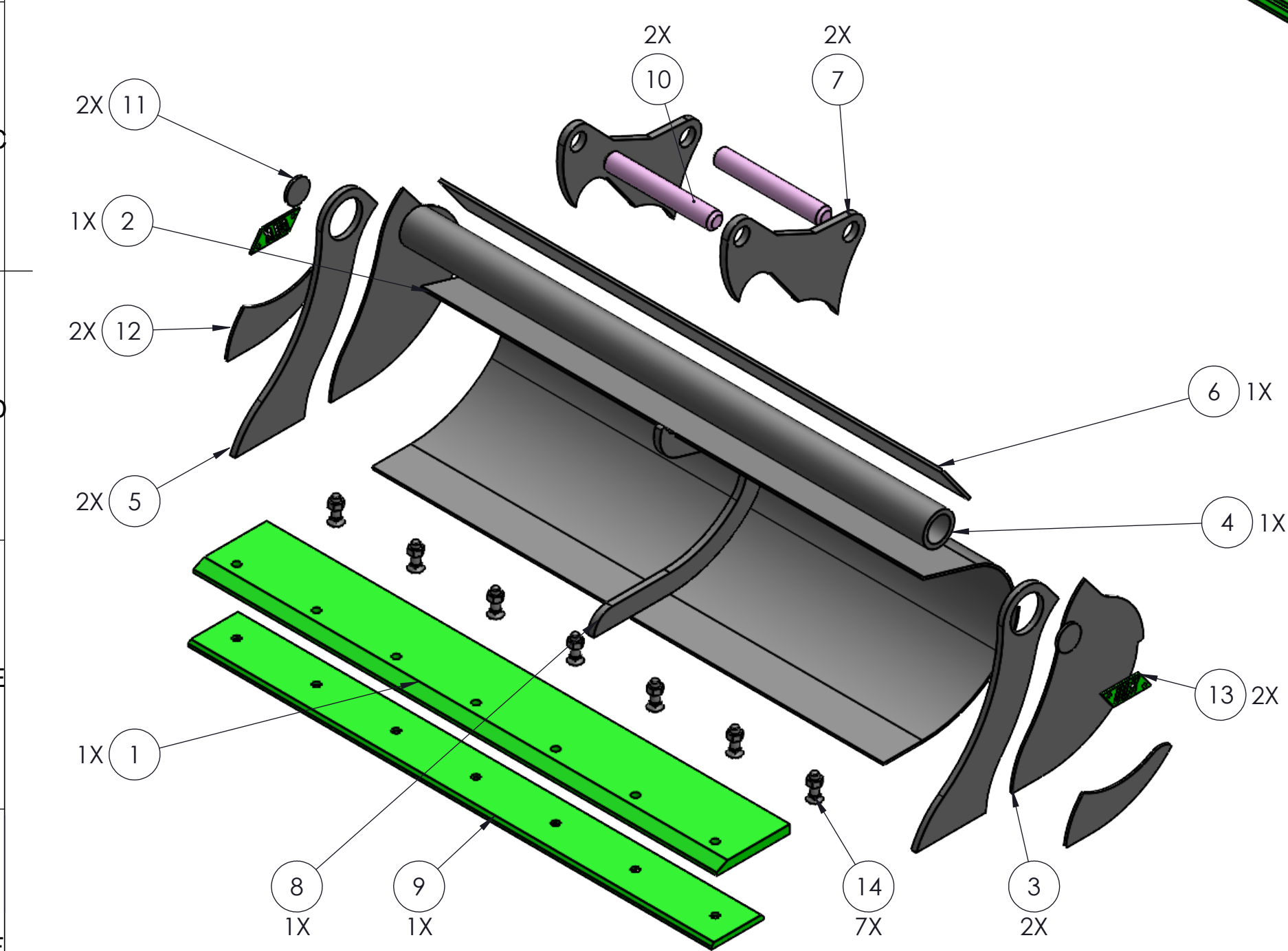


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	Weight	Dxf name
1	GC12-S30-001	CUTTING EDGE 140x16x1000	1	16.65	HB400-16mmX1-GC12-S30-001
2	GC12-S30-002	SHELL	1	16.98	E350-4mmX1-GC12-S30-002
3	GC12-S30-003	SIDE PLATE	2	1.26	E350-4mmX2-GC12-S30-003
4	GC12-S30-004	PIPE OD60 ID44 L1000	1	10.26	
5	GC12-S30-005	SIDE BLADE	2	2.06	E350-10mmX2-GC12-S30-005
6	GC12-S30-006	TOP PLATE	1	3.37	E350-5mmX1-GC12-S30-006
7	GC12-S30-007	EAR PLATE	2	2.24	E350-16mmX2-GC12-S30-007
8	GC12-S30-008	RIB	1	1.93	E350-12mmX1-GC12-S30-001
9	GC12-S30-009	BOLT ON EDGE 100x10x1000	1	7.53	
10	GC12-S30-010	PIN 30x205	2	1.12	
11	GC12-S30-011	END CAP	2	0.06	E350-5mmX2-GC12-S30-011
12	GC12-S30-012	LOWER SIDE PLATE	2	0.29	E350-4mmX2-GC12-S30-012
13	GC12-S30-013	ULK LOGO	2	0.05	
14	GC23-S40-014	PLOW BOLT 1/2"-1 3/4"L	7	0.122151	
15	GC23-S40-015	3/4" NYLOC NUT	7	0.02	



BUCKET MODEL	Width (mm)	Weight (kg)	Capacity (CUM)	Plow Bolt/Nuts	Qty
GC12-S30	1000	71	0.08	1/2 * 1-3/4	7
GC12-S30	1100	77	0.09	1/2 * 1-3/4	7
GC12-S30	1200	83	0.10	1/2 * 1-3/4	8



MACHINING TOLERANCES:

0
0.0mm
0.00mm
0.000mm
ANGULAR:
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm
LINEAR DIMENSIONS 501mm to 1500mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN
ANGULAR
PLATE THICKNESS & SECTION SIZE TO BE WITHIN
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: DITCH CLEANING BUCKET
1.5T-0.08 m3

DO NOT SCALE DRAWING
IF IN DOUBT, ASK

SCALE: 1:50

DRW BY: HK
CKD & APP BY:

06/03/2023

DWG No. GC12-S30

MAT'L : REFER BOM

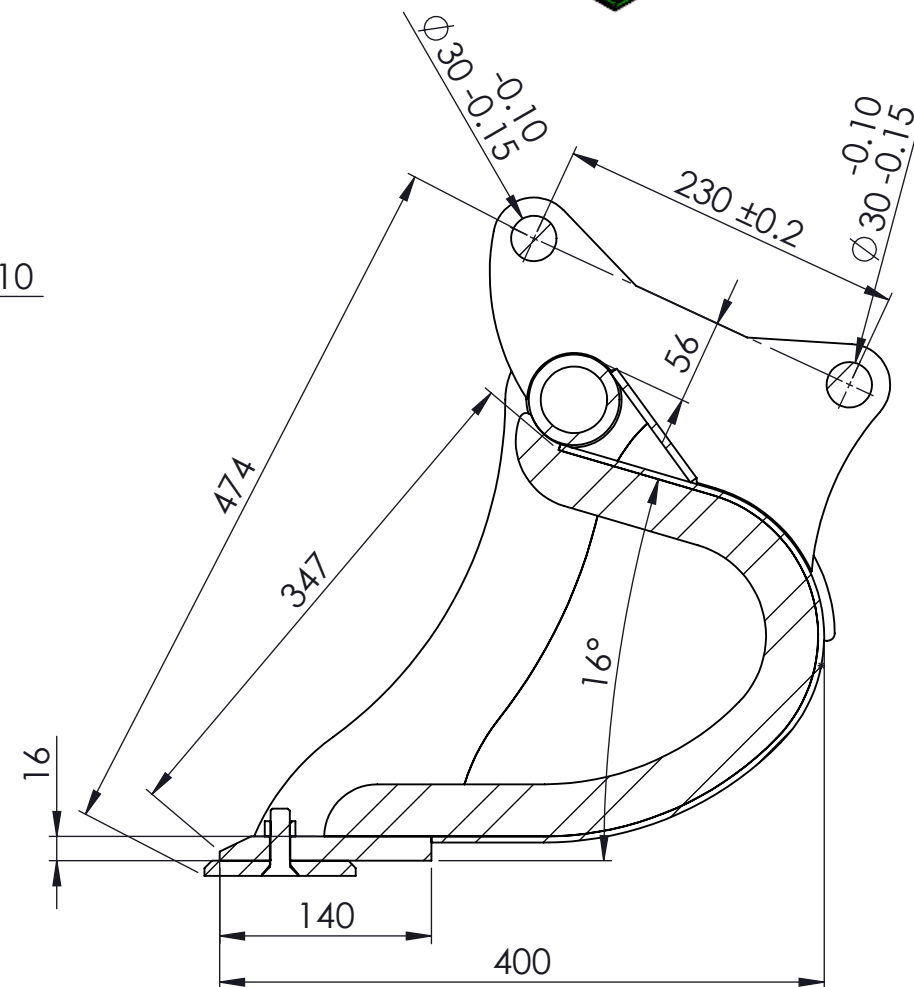
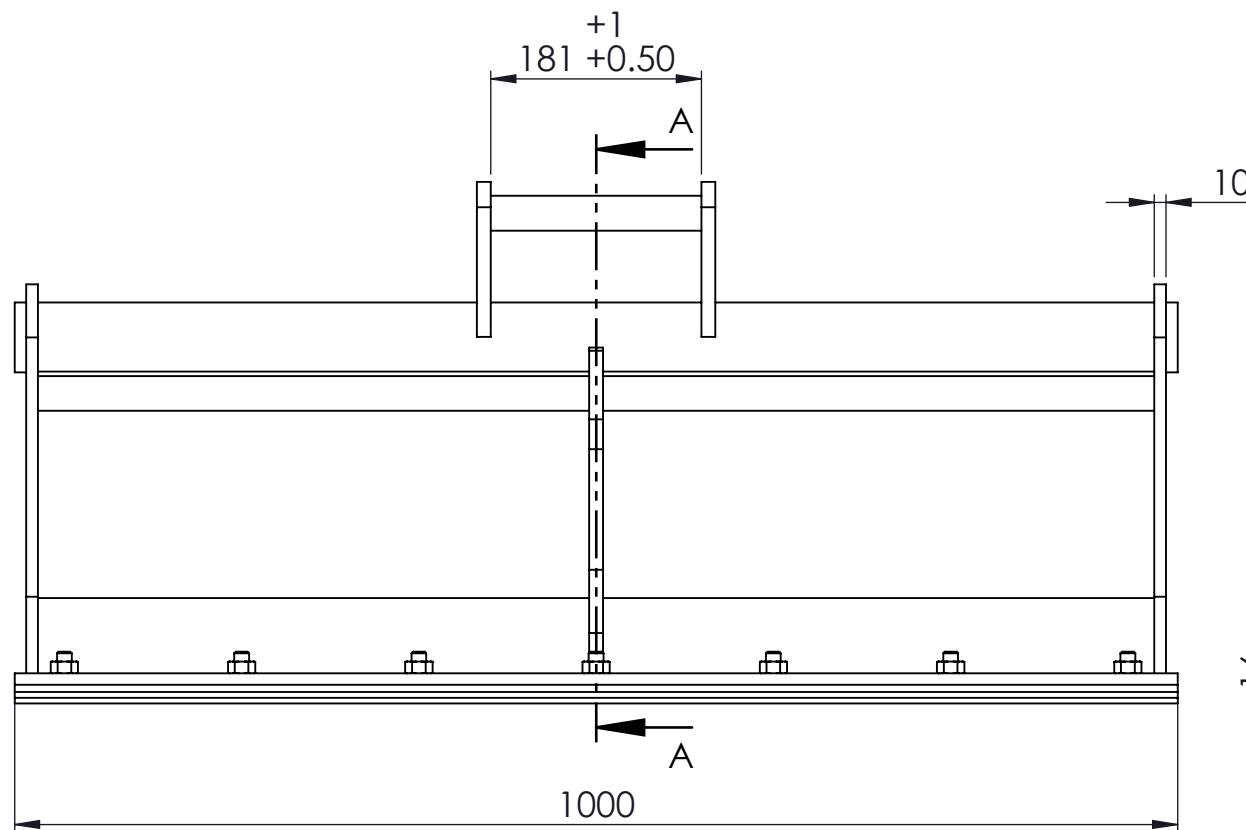
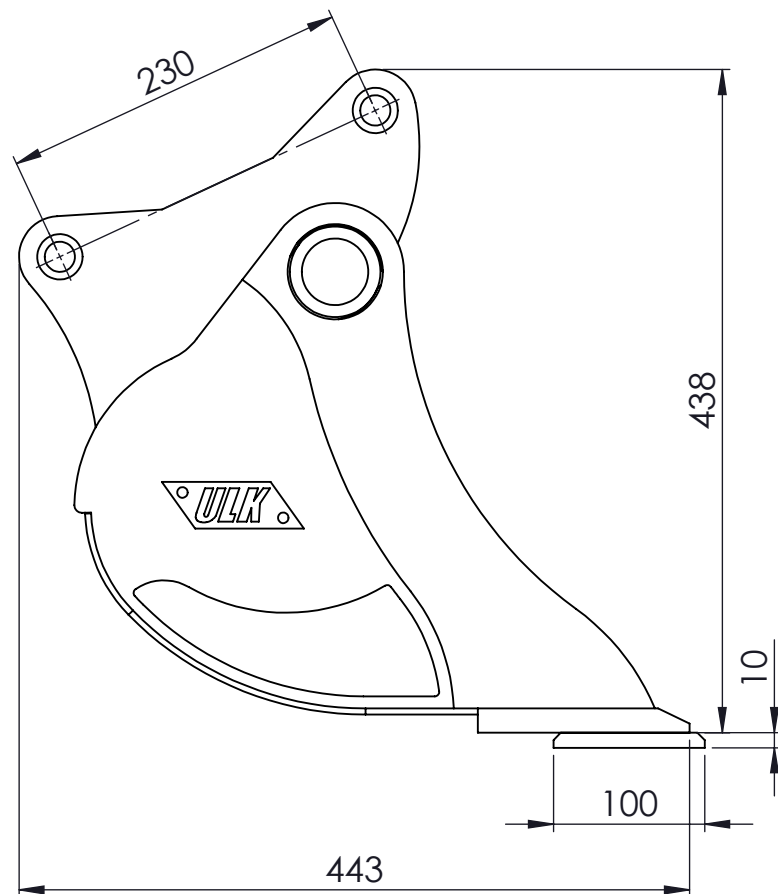
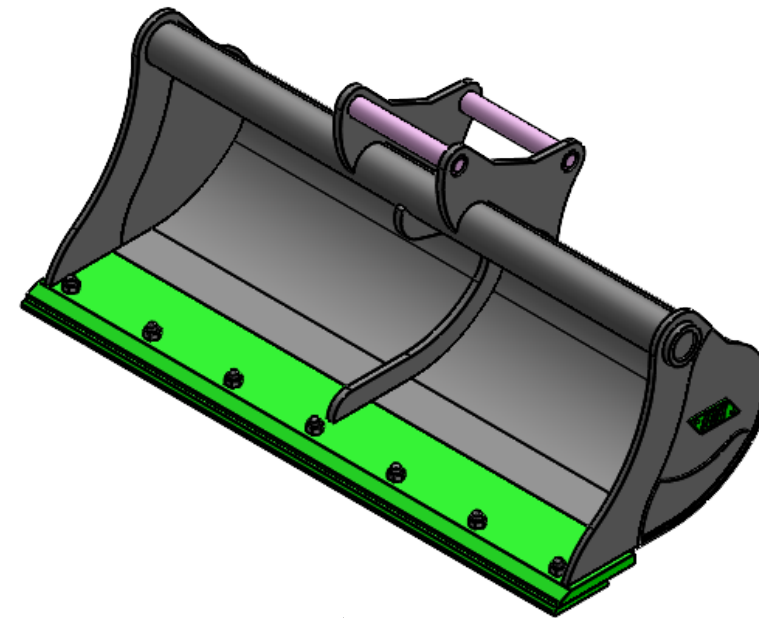
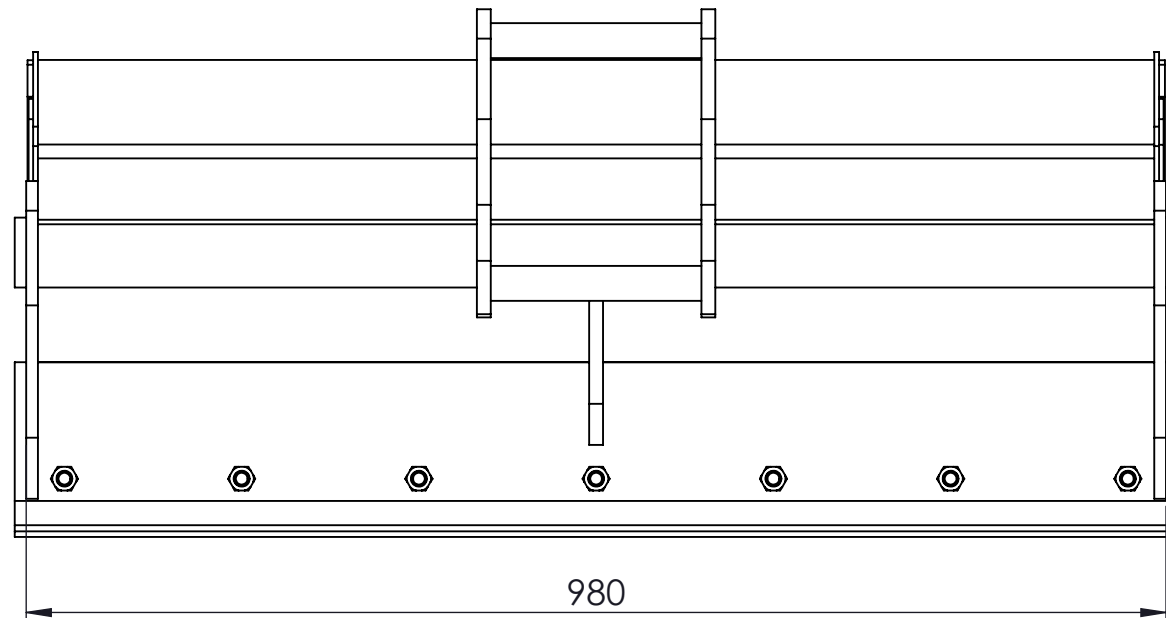
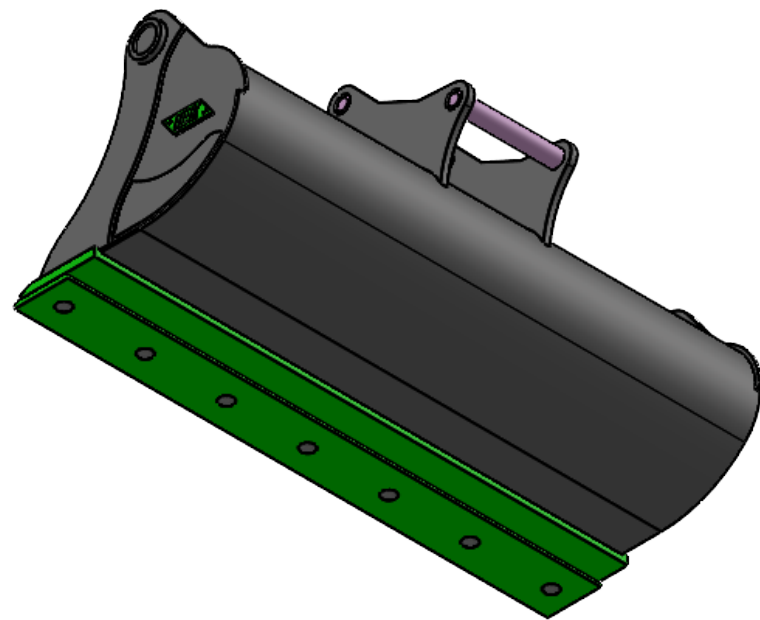
WEIGHT (KGS): 71.40

SIZE: A4

SHEETS: 1 OF 2

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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.	
SURFACE PROTECTION AS PER PROJECT SPECIFICATION		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: DITCH CLEANING BUCKET		DO NOT SCALE DRAWING	
IF IN DOUBT, ASK		SCALE: 1:50	
DWG No. GC12-S30		MAT'L : REFER BOM	
DRW BY HK		WEIGHT (KGS): 71.40	
CKD & APP BY		SIZE: A4	
XX		SHEETS: 2 OF 2	
ZONE			
REV.			
DESCRIPTION			
CHANGE DOC.			
DATE			
APPROVED BY			

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